

BHP BILLITON PLC  
Form 6-K  
October 24, 2003

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SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

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FORM 6-K

REPORT OF FOREIGN ISSUER

PURSUANT TO RULE 13a-16 OR 15d-16 OF

THE SECURITIES EXCHANGE ACT OF 1934

For the Date of

23 October 2003

BHP Billiton Plc

Registration Number 3196209

Neathouse Place

London SW1V 1BH

United Kingdom

Indicate by check mark whether the registrant files or will file annual reports under cover of Form 20-F or Form 40-F.

Form 20-F	<input checked="" type="checkbox"/>		Form 40-F	<input type="checkbox"/>
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Indicate by check mark whether the registrant by furnishing the information contained in this Form is also thereby furnishing the information to the Commission pursuant to Rule 12g3-2(b) under the Securities Exchange Act of 1934

Yes	<input type="checkbox"/>		No	<input checked="" type="checkbox"/>
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If "Yes" is marked, indicate below the file number assigned to the registrant in connection with Rule 12g3-2(b):

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Date                    23 October 2003

Number 31/03

BHP BILLITON PRODUCTION REPORT  
FOR THE QUARTER ENDED 30 SEPTEMBER 2003

BHP Billiton today released its production report for the quarter ended 30 September 2003.

- **Record quarterly Western Australian Iron Ore production of 22.0 million tonnes and record quarterly despatches of 21.5 million tonnes (100 per cent basis).**
- **Record quarterly Aluminium production resulting from early commissioning of the Mozal 2 expansion in Mozambique.**
- **Copper production lower than June 2003 quarter due to processing of higher grade ore during the June 2003 quarter at Escondida (Chile) and a lower quantity of ore milled at Antamina (Peru).**
- **Escondida to return to its normal mine plan and production profile commencing January 2004.**
- **Richards Bay Minerals (South Africa) sales volumes materially lower than the June 2003 quarter due to significantly weaker market conditions.**

- **Total Petroleum Products**

- Total production for the September 2003 quarter was 32 million barrels of oil equivalent, six per cent higher than the June 2003 quarter and three per cent lower than the September 2002 quarter.

- ◆ Oil and Condensate - Production for the September 2003 quarter was 15.5 million barrels, 16 per cent lower than the 18.6 million barrels produced in the September 2002 quarter, mainly due to natural field decline in Laminaria (Australia), Bass Strait and Griffin (Australia). This was partly offset by increased production at Liverpool Bay (UK) and the Bruce and Keith fields (UK) due to scheduled maintenance shutdowns in the September 2002 quarter. Production was in line with the 15.6 million barrels produced in the June 2003 quarter, reflecting natural field decline across the portfolio which was largely offset by increased condensate production from Bass Strait (Australia) as a result of increased gas demand.

- ◆ Natural Gas - Production for the September 2003 quarter was 85.2 billion cubic feet, 19 per cent higher than the 71.9 billion cubic feet produced in the September 2002 quarter due to the commissioning of Zamzama Phase 1, along with increased production at Liverpool Bay and the Bruce and Keith fields due to scheduled maintenance shutdowns in the September 2002 quarter. Production for the quarter was 17 per cent higher than the 72.9 billion cubic feet produced in the June 2003 quarter. This was due to seasonally driven increased demand for Bass Strait natural gas plus increased production from Zamzama (Pakistan) following the successful commissioning of the Phase 1 project. This was partly offset by seasonally lower demand of Liverpool Bay gas.

- **Alumina -**

Production for the September 2003 quarter was 1.1 million tonnes, in line with both the September 2002 and June 2003 quarters. Higher production at Alumar (Brazil) following scheduled maintenance during the June 2003 quarter, was offset by lower production at Worsley (Australia), where stockpiled hydrate was processed in the June 2003 quarter.

- **Aluminium**

- Production for the September 2003 quarter was a record 282,000 tonnes, compared with 268,000 tonnes in the September 2002 quarter and 273,000 tonnes in the June 2003 quarter. The increase mainly reflects the ramp up of production from the Mozal 2 (Mozambique) expansion, which reached full commissioning in August 2003, seven months ahead of schedule. This was partly offset by lower production at Alumar (Brazil) following an electrical outage in July 2003.

- **Copper -**

- Production for the September 2003 quarter was 214,500 tonnes, 16 per cent higher than in the September 2002 quarter, reflecting additional production from the Escondida (Chile) Phase IV expansion, which commenced commercial production in October 2002. This was partly offset by processing a lower quantity of material at Antamina (Peru) while access to ore is restricted to the flanks of the deposit. This situation is likely to continue for the next six to nine months. Production was six per cent lower than the June 2003 quarter, mainly a result of higher head grades at Escondida during the June 2003 quarter.

- **Silver -**

- Silver sales volumes of 6.7 million ounces from Cannington (Australia) during the quarter, was 28 and 20 per cent lower than the September 2002 and June 2003 quarters respectively. This primarily reflects timing of lead concentrate shipments containing payable silver.

- **Iron Ore -**

Record quarterly Western Australian production of 22.0 million tonnes (100 per cent basis) was 14 per cent higher than the September 2002 quarter and eight per cent higher than the June 2003 quarter, a reflection of ongoing strong customer demand in all Asian markets, particularly China. A new quarterly despatch record of 21.5 million tonnes (100% basis) was also set in Western Australia during the September 2003 quarter. Total iron ore production for the September 2003 quarter was 20.9 million tonnes (BHP Billiton share), 12 and eight per cent higher than the September 2002 and June 2003 quarters, respectively.

- **Metallurgical Coal**

- Production for the September 2003 quarter of 9.1 million tonnes was five per cent higher than the September 2002 quarter due to increased customer demand from Queensland Coal (Australia), and adverse roof conditions at Crinum mine (Australia) in the September 2002 quarter. This was partly offset by lower production at Illawarra Coal (Australia) following the closure of Tower Colliery in December 2002. Production was in line with the June 2003 quarter.

- **Manganese alloys**

- Production for the September 2003 quarter of 147,000 tonnes was 16 per cent lower than the September 2002 quarter and 25 per cent lower than the June 2003 quarter. This was due to an electrical fault at the Metalloys facility in South Africa in August 2003, which resulted in operations being suspended for a period of 48 days.

- **Ekati(TM) Diamonds**

- Production of 1.55 million carats was 63 per cent higher than the September 2002 quarter, which reflects the processing of a pocket of high grade but lower quality material from the Koala pit, along with sustained benefits from the processing plant de-bottlenecking program. Production was also 19 per cent higher than the June 2003 quarter for the same reasons.

- **Titanium Minerals -**

- Sales volumes at Richards Bay Minerals were materially lower than both the September 2002 and June 2003 quarters due to significantly weaker market conditions. (Note: Due to confidentiality agreements with joint

venture partners, production figures for Richards Bay Minerals are not contained in this report.)

• **Energy Coal -**

Production for the September 2003 quarter was 21.2 million tonnes, compared with 19.3 million tonnes in the September 2002 quarter. The increase mainly reflects higher production at Mount Arthur North (Australia) where deliveries to both the export and domestic thermal coal markets are in accordance with the ramp up plan, higher production at Cerrejon Coal (Colombia) largely reflecting stronger demand from the European market and maintenance on two draglines at New Mexico Coal in the September 2002 quarter. Export sales from Ingwe decreased by five per cent, to 38 per cent of total sales volumes during the September quarter. This reflects lower export tonnage availability from Koornfontein following a fatal accident at that mine and subsequent safety interventions during the September 2003 quarter, and shipment timing.

• **Nickel**

- Production for the quarter of 20,600 tonnes was eight per cent higher than the September 2002 quarter mainly reflecting scheduled maintenance activities in the September 2002 quarter, along with benefits in the current quarter of processing enhancements arising from operating excellence initiatives at both Cerro Matoso (Colombia) and Yabulu (Australia). Production was in line with the June 2003 quarter, although sales were 18 per cent lower as a result of timing of shipments.

• **Ferrochrome**

- Production of 227,000 tonnes for the quarter was five per cent lower than the September 2002 quarter and 12 per cent lower than the June 2003 quarter. This reduction is mainly due to scheduled maintenance shut downs in the current quarter, coinciding with the high winter electricity tariff period in South Africa.

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Further information on BHP Billiton can be found on our Internet site: <http://www.bhpbilliton.com>

**Australia**

Andrew Nairn, Investor Relations  
Tel: +61 3 9609 3952 Mobile: +61 408 313 259  
email: Andrew.W.Nairn@bhpbilliton.com

Tania Price, Media Relations  
Tel: +61 3 9609 3815 Mobile: +61 419 152 780  
email: Tania.Price@bhpbilliton.com

**United States**

Francis McAllister, Investor Relations  
Tel: +1 713 961 8625 Mobile: +1 713 480 3699  
email: Francis.R.McAllister@bhpbilliton.com

**United Kingdom**

Mark Lidiard, Investor & Media Relations  
Tel: +44 20 7802 4156  
email: Mark.Lidiard@bhpbilliton.com

Ariane Gentil, Media Relations  
Tel: +44 20 7802 4177  
email: Ariane.Gentil@bhpbilliton.com

**South Africa**

Michael Campbell, Investor & Media Relations  
Tel: +27 11 376 3360 Mobile: +27 82 458 2587  
email: Michael.J.Campbell@bhpbilliton.com

BHP BILLITON PRODUCTION SUMMARY			QUARTER ENDED	QUARTER ENDED	% CHANGE

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								SEP Q03	SEP Q03
			SEPT	JUNE	SEPT	SEPT	SEPT	vs	vs
			2002	2003	2003	2003	2002	SEP Q02	JUN Q03
<b>PETROLEUM</b>									
	Crude oil & condensate	('000 bbl)	18,550	15,635	15,512	15,512	18,550	-16%	-1%
	Natural gas	(bcf)	71.86	72.91	85.19	85.19	71.86	19%	17%
	LPG	('000 tonnes)	208.96	205.57	199.33	199.33	208.96	-5%	-3%
	Ethane	('000 tonnes)	27.67	24.97	27.32	27.32	27.67	-1%	9%
	Total Petroleum Products	(million boe)	33	30	32	32	33	-3%	6%
<b>ALUMINIUM</b>									
	Alumina	('000 tonnes)	1,031	1,060	1,053	1,053	1,031	2%	-1%
	Aluminium	('000 tonnes)	268	273	282	282	268	5%	3%
<b>BASE METALS</b>									
	Copper	('000 tonnes)	184.5	229.2	214.5	214.5	184.5	16%	-6%
	Lead	(tonnes)	63,243	59,389	59,364	59,364	63,243	-6%	0%
	Zinc	(tonnes)	48,542	54,396	49,094	49,094	48,542	1%	-10%
	Gold	(ounces)	55,153	25,752	29,170	29,170	55,153	-47%	13%
	Silver	('000 ounces)	11,260	9,643	10,596	10,596	11,260	-6%	10%
	Molybdenum	(tonnes)	314	301	325	325	314	4%	8%
<b>CARBON STEEL MATERIALS</b>									
	Iron ore	('000 tonnes)	18,628	19,420	20,922	20,922	18,628	12%	8%
	Metallurgical coal	('000 tonnes)	8,650	9,026	9,099	9,099	8,650	5%	1%
	Manganese ores	('000 tonnes)	1,095	1,058	1,153	1,153	1,095	5%	9%
	Manganese alloys		175	195	147	147	175	-16%	-25%

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		('000 tonnes)							
	Hot briquetted iron	('000 tonnes)	333	458	496	496	333	49%	8%
<b>DIAMONDS AND SPECIALTY PRODUCTS</b>									
	Diamonds	('000 carats)	954	1,300	1,552	1,552	954	63%	19%
<b>ENERGY COAL</b>									
	Energy coal	('000 tonnes)	19,329	21,991	21,156	21,156	19,329	9%	-4%
<b>STAINLESS STEEL MATERIALS</b>									
	Nickel	('000 tonnes)	19.1	21.0	20.6	20.6	19.1	8%	-2%
	Ferrochrome	('000 tonnes)	238	259	227	227	238	-5%	-12%
Throughout this report figures in italics indicate adjustments made since the figure was previously reported.									
<b>BHP BILLITON ATTRIBUTABLE PRODUCTION</b>									
			QUARTER ENDED					QUARTER ENDED	
		BHP Billiton	SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
		Interest	2002	2002	2003	2003	2003	2003	2002
<b>PETROLEUM</b>									
Production									
	Crude oil & condensate	(000 bbl)	18,550	16,398	15,310	15,635	15,512	15,512	18,550
	Natural gas	(bcf)	71.86	69.41	66.99	72.91	85.19	85.19	71.86
	LPG	('000 tonnes)	208.96	167.97	160.62	205.57	199.33	199.33	208.96
	Ethane	('000 tonnes)	27.67	19.91	22.35	24.97	27.32	27.32	27.67
	Total Petroleum Products	(million boe)	33	30	28	30	32	32	33

<b>ALUMINIUM</b>									
<b>ALUMINA</b>									
Production ('000 tonnes)									
	Worsley	86%	698	662	658	724	699	699	698
	Suriname	45%	221	213	222	223	227	227	221
	Alumar	36%	112	123	123	113	127	127	112
	Total		1,031	998	1,003	1,060	1,053	1,053	1,031
<b>ALUMINIUM</b>									
Production ('000 tonnes)									
	Hillside	100%	135	134	133	132	135	135	135
	Bayside	100%	46	45	48	46	47	47	46
	Alumar	46.3%	44	44	45	45	31	31	44
	Valesul	45.5%	11	11	10	11	11	11	11
	Mozal	47%	32	32	31	39	58	58	32
	Total		268	266	267	273	282	282	268
<b>BASE METALS (a)</b>									
<b>COPPER</b>									
Payable metal in concentrate ('000 tonnes)									
	Escondida (b)	57.5%	68.4	105.6	118.5	126.6	115.9	115.9	68.4
	Tintaya (b)	100%	-	-	-	-	-	-	-
	Antamina	33.8%	25.7	26.4	23.6	21.2	16.9	16.9	25.7
	Alumbrera (c)	25%	11.1	13.4	9.9	-	-	-	11.1
	Highland Valley Copper	33.6%	14.9	14.3	13.2	13.8	14.1	14.1	14.9
	Selbaie	100%	2.8	2.1	1.7	1.8	1.6	1.6	2.8
	Total		122.9	161.8	166.9	163.4	148.5	148.5	122.9
Cathode ('000 tonnes)									
	Escondida	57.5%	17.9	19.1	20.4	21.1	21.4	21.4	17.9
	Cerro Colorado	100%	32.5	33.1	32.5	33.0	33.1	33.1	32.5
	Tintaya (b)	100%	8.4	8.9	9.0	9.1	9.0	9.0	8.4

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	Pinto Valley	100%	2.8	2.7	2.5	2.6	2.5	2.5	2.8
	Total		61.6	63.8	64.4	65.8	66.0	66.0	61.6
<b>LEAD</b>									
Payable metal in concentrate (tonnes)									
	Cannington	100%	61,676	57,651	58,711	59,389	59,364	59,364	61,676
	Pering (d)	100%	1,567	694	354	-	-	-	1,567
	Total		63,243	58,345	59,065	59,389	59,364	59,364	63,243
	Refer footnotes on page 4.								
<b>BASE METALS (continued)</b>									
<b>ZINC</b>									
Payable metal in concentrate (tonnes)									
	Cannington	100%	15,182	14,721	15,480	18,479	14,850	14,850	15,182
	Antamina	33.8%	18,189	15,424	20,519	28,553	27,933	27,933	18,189
	Selbaie	100%	9,840	6,540	6,421	7,364	6,311	6,311	9,840
	Pering (d)	100%	5,331	7,430	4,335	-	-	-	5,331
	Total		48,542	44,115	46,755	54,396	49,094	49,094	48,542
<b>GOLD</b>									
Payable metal in concentrate (ounces)									
	Escondida (b)	57.5%	10,074	15,936	17,458	20,664	25,016	25,016	10,074
	Tintaya (b)	100%	-	-	-	-	-	-	-
	Alumbrera (c)	25%	39,279	46,940	35,084	-	-	-	39,279
	Selbaie	100%	4,486	5,069	4,146	4,081	3,129	3,129	4,486
	Highland Valley Copper	33.6%	1,314	1,230	1,114	1,007	1,025	1,025	1,314
	Total		55,153	69,175	57,802	25,752	29,170	29,170	55,153
<b>SILVER</b>									
Payable metal in concentrate ('000 ounces)									
	Cannington	100%	9,612	8,326	8,773	8,161	9,177	9,177	9,612

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	Escondida	57.5%	304	387	471	538	561	561	304
	Antamina	33.8%	536	557	617	517	435	435	536
	Alumbra (c)	25.0%	53	72	75	-	-	-	53
	Highland Valley Copper	33.6%	162	159	140	143	160	160	162
	Selbaie	100%	593	369	279	284	263	263	593
	Total		11,260	9,870	10,355	9,643	10,596	10,596	11,260
<b>MOLYBDENUM</b>									
Payable metal in concentrate (tonnes)									
	Antamina	33.8%	94	115	113	21	25	25	94
	Highland Valley Copper	33.6%	220	250	260	280	300	300	220
	Total		314	365	373	301	325	325	314
<b>CARBON STEEL MATERIALS</b>									
<b>IRON ORE</b>									
Production ('000 tonnes)									
	Mt Newman Joint Venture	85%	5,486	5,287	4,964	6,221	6,639	6,639	5,486
	Goldsworthy Joint Venture (e)	85%	1,891	1,808	1,497	1,497	1,633	1,633	1,891
	Area C Joint Venture (f)	85%	-	-	-	19	341	341	-
	Yandi Joint Venture	85%	7,796	8,187	7,452	8,353	8,679	8,679	7,796
	Jimblebar	100%	1,433	1,186	1,371	1,428	1,622	1,622	1,433
	Samarco	50%	2,022	1,979	1,953	1,902	2,008	2,008	2,022
	Total		18,628	18,447	17,237	19,420	20,922	20,922	18,628
<b>METALLURGICAL COAL (g)</b>									
Production ('000 tonnes)									
	BMA	50%	4,652	5,032	5,838	5,769	5,591	5,591	4,652
		80%	1,863	1,472	1,200	2,033	1,926	1,926	1,863

	BHP Mitsui Coal (h)								
	Illawarra	100%	2,135	1,886	1,518	1,224	1,582	1,582	2,135
	Total		8,650	8,390	8,556	9,026	9,099	9,099	8,650
	Refer footnotes on page 4.								
<b>CARBON STEEL MATERIALS (cont'd)</b>									
<b>MANGANESE ORES</b>									
Saleable production ('000 tonnes)									
	South Africa (i)	60%	581	560	534	574	600	600	581
	Australia (i)	60%	514	499	356	484	553	553	514
	Total		1,095	1,059	890	1,058	1,153	1,153	1,095
<b>MANGANESE ALLOYS</b>									
Saleable production ('000 tonnes)									
	South Africa (i)	60%	124	125	117	137	93	93	124
	Australia (i)	60%	51	65	60	58	54	54	51
	Total		175	190	177	195	147	147	175
<b>HOT BRIQUETTED IRON</b>									
Production ('000 tonnes)									
	Boodarie™ Iron	100%	333	414	465	458	496	496	333
<b>DIAMONDS AND SPECIALTY PRODUCTS</b>									
<b>DIAMONDS</b>									
Production ('000 carats)									
	Ekati™	80%	954	1,071	1,015	1,300	1,552	1,552	954
<b>ENERGY COAL</b>									

Production ('000 tonnes)									
	South Africa	100%	13,838	13,333	13,256	13,812	13,782	13,782	13,838
	USA	100%	2,800	4,339	3,147	3,877	3,582	3,582	2,800
	Australia	100%	1,244	1,234	1,922	2,041	1,756	1,756	1,244
	Indonesia (j)	80%	216	29	28	-	-	-	216
	Colombia	33%	1,231	1,713	1,382	2,261	2,036	2,036	1,231
	Total		19,329	20,648	19,735	21,991	21,156	21,156	19,329
<b>STAINLESS STEEL MATERIALS</b>									
<b>NICKEL</b>									
Production ('000 tonnes)									
	CMSA	99.8%	11.7	11.9	11.1	12.2	12.4	12.4	11.7
	Yabulu	100%	7.4	7.5	7.5	8.8	8.2	8.2	7.4
	Total		19.1	19.4	18.6	21.0	20.6	20.6	19.1
<b>FERROCHROME</b>									
Saleable production ('000 tonnes)									
	South Africa (i)	60%	238	230	263	259	227	227	238
(a) Metal production is reported on the basis of payable metal.									
(b) Sulphide production at Escondida and Tintaya was temporarily reduced in November 2001 and January 2002 respectively due to									
weak market conditions. Sulphide mining operations recommenced at Tintaya during August 2003.									
The Escondida Phase IV expansion was commissioned in October 2002.									
Commercial production of copper cathode commenced at Tintaya in June 2002.									
(c) BHP Billiton announced the sale of its interest in Alumbrera in March 2003. The sale transaction reached closure in June 2003.									
(d) Production ceased, ahead of mine closure, in February 2003.									
(e) Includes bulk sample production from Area C prior to May 2003.									

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	(f) Production commenced in May 2003.								
	(g) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.								
	(h) Shown on 100% basis before 20% outside equity interest.								
	(i) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.								
	(j) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production.								
	Mining operations at Petangis ceased in October 2002.								
<b>PRODUCTION AND SHIPMENT REPORT</b>									
			QUARTER ENDED					QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
			2002	2002	2003	2003	2003	2003	2002
<b>PETROLEUM</b>									
	BHP Billiton attributable production unless otherwise stated.								
<b>CRUDE OIL &amp; CONDENSATE ('000 barrels)</b>									
	Bass Strait		6,799	5,799	5,391	5,643	5,872	5,872	6,799
	North West Shelf - condensate		1,602	1,510	1,566	1,560	1,491	1,491	1,602
	North West Shelf - Wanaea/Cossack		1,876	1,655	1,679	1,606	1,604	1,604	1,876
	Laminaria		2,914	1,869	1,419	1,161	1,151	1,151	2,914
	Griffin		1,281	1,089	831	708	742	742	1,281
	Pakistan		18	17	16	14	53	53	18
	Typhoon/Boris (a)		1,233	654	852	1,430	1,214	1,214	1,233
	Americas		718	652	816	715	608	608	718
	Liverpool Bay		1,838	2,463	2,174	2,344	2,324	2,324	1,838
	Bruce/Keith		271	690	566	454	453	453	271
	Total		18,550	16,398	15,310	15,635	15,512	15,512	18,550
<b>NATURAL GAS (billion cubic feet)</b>									
	Bass Strait		33.07	21.07	17.51	25.37	33.04	33.04	33.07

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	North West Shelf - Domestic		3.62	3.82	3.81	4.07	3.99	3.99	3.62
	North West Shelf - LNG		16.55	14.93	15.11	15.41	16.74	16.74	16.55
	Griffin		0.95	1.03	0.81	0.81	0.96	0.96	0.95
	Pakistan		2.83	2.76	2.57	2.33	7.86	7.86	2.83
	Typhoon/Boris (a)		1.38	0.71	2.03	2.03	1.58	1.58	1.38
	Americas		3.91	3.80	3.34	3.42	3.25	3.25	3.91
	Bruce		4.59	10.55	10.04	8.17	8.77	8.77	4.59
	Keith		0.07	0.15	0.15	0.14	0.11	0.11	0.07
	Liverpool Bay		4.89	10.59	11.62	11.16	8.89	8.89	4.89
	Total		71.86	69.41	66.99	72.91	85.19	85.19	71.86
	LPG ('000 tonnes)								
	Bass Strait		149.66	115.23	111.74	135.18	150.19	150.19	149.66
	North West Shelf		36.32	31.04	32.67	32.39	34.21	34.21	36.32
	Bruce		22.45	20.47	15.10	37.24	14.12	14.12	22.45
	Keith		0.53	1.23	1.11	0.76	0.81	0.81	0.53
	Total		208.96	167.97	160.62	205.57	199.33	199.33	208.96
	ETHANE ('000 tonnes)		27.67	19.91	22.35	24.97	27.32	27.32	27.67
	TOTAL PETROLEUM PRODUCTS		33.1	30.0	28.4	30.3	32.1	32.1	33.1
	(million barrels of oil equivalent) (b)								
	(a) Boris commenced production in February 2003.								
	(b) Total barrels of oil equivalent (boe) conversions based on the following:								
	6000 scf of natural gas equals 1 boe								
	1 tonne of LPG equals 11.6 boe								
	1 tonne of ethane equals 4.4667 boe								
<b>PRODUCTION AND SHIPMENT REPORT</b>									
			QUARTER ENDED				QUARTER ENDED		

		SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
		2002	2002	2003	2003	2003	2003	2002
<b>ALUMINIUM</b>								
BHP Billiton attributable production and sales unless otherwise stated.								
('000 tonnes)								
<b>ALUMINA</b>								
	Production							
	Worsley, Australia	698	662	658	724	699	699	698
	Paranam, Suriname	221	213	222	223	227	227	221
	Alumar, Brazil	112	123	123	113	127	127	112
	Total	1,031	998	1,003	1,060	1,053	1,053	1,031
	Sales							
	Worsley, Australia	758	606	751	636	697	697	758
	Paranam, Suriname	253	201	243	228	221	221	253
	Alumar, Brazil	130	125	124	107	120	120	130
	Total	1,141	932	1,118	971	1,038	1,038	1,141
<b>ALUMINIUM</b>								
	Production							
	Hillside, South Africa	135	134	133	132	135	135	135
	Bayside, South Africa	46	45	48	46	47	47	46
	Alumar, Brazil	44	44	45	45	31	31	44
	Valesul, Brazil	11	11	10	11	11	11	11
	Mozal, Mozambique	32	32	31	39	58	58	32
	Total	268	266	267	273	282	282	268
	Sales							
	Hillside, South Africa	124	135	133	143	134	134	124
	Bayside, South Africa	47	45	48	48	54	54	47

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	Alumar, Brazil		38	52	38	51	38	38	38
	Valesul, Brazil		9	12	9	10	11	11	9
	Mozal, Mozambique		27	35	33	41	61	61	27
	Total		245	279	261	293	298	298	245

**PRODUCTION AND SHIPMENT REPORT**

			QUARTER ENDED				QUARTER ENDED		
			SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
			2002	2002	2003	2003	2003	2003	2002
<b>BASE METALS</b>									

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

			SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
			2002	2002	2003	2003	2003	2003	2002
<u>Escondida, Chile (a)</u>									
	Material mined (100%)	('000 tonnes)	74,671	74,303	73,466	74,665	69,342	69,342	74,671
	Sulphide ore milled (100%)	('000 tonnes)	10,142	14,632	16,744	16,416	18,888	18,888	10,142
	Average copper grade	(%)	1.45%	1.59%	1.49%	1.62%	1.33%	1.33%	1.45%
	Production ex Mill (100%)	('000 tonnes)	125.6	191.8	210.8	230.9	208.2	208.2	125.6
	Production								
	Payable copper	('000 tonnes)	68.4	105.6	118.5	126.6	115.9	115.9	68.4
	Payable gold concentrate	(fine ounces)	10,074	15,936	17,458	20,664	25,016	25,016	10,074
	Copper cathode (SXEW)	('000 tonnes)	17.9	19.1	20.4	21.1	21.4	21.4	17.9
	Payable silver concentrate	('000 ounces)	304	387	471	538	561	561	304
	Sales								
	Payable copper	('000 tonnes)	77.0	104.8	113.5	128.9	116.2	116.2	77.0
	Payable gold concentrate	(fine ounces)	11,689	16,709	17,166	20,138	25,335	25,335	11,689

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	Copper cathode (SXEW)	('000 tonnes)	18.1	19.5	19.3	20.3	18.1	18.1	18.1
	Payable silver concentrate	('000 ounces)	269	400	484	584	574	574	269
	(a) Includes production from the Escondida Phase IV expansion which commissioned in October 2002.								
<u>Tintaya, Peru (a) (b)</u>									
	Material mined	('000 tonnes)	-	-	-	-	4,151	4,151	-
	Ore milled	('000 tonnes)	-	-	-	-	-	-	-
	Average copper grade	(%)	-	-	-	-	-	-	-
	Production								
	Payable copper	('000 tonnes)	-	-	-	-	-	-	-
	Payable gold concentrate	(fine ounces)	-	-	-	-	-	-	-
	Copper cathode (SXEW)	('000 tonnes)	8.4	8.9	9.0	9.1	9.0	9.0	8.4
	Sales								
	Payable copper	('000 tonnes)	-	-	-	-	-	-	-
	Payable gold concentrate	(fine ounces)	-	-	-	-	-	-	-
	Copper cathode (SXEW)	('000 tonnes)	8.0	8.7	8.7	9.5	8.9	8.9	8.0
	(a) Sulphide production at Tintaya was temporarily suspended in January 2002 due to weak market conditions.								
	Sulphide mining operations recommenced during August 2003.								
	(b) Commercial production of copper cathode commenced in June 2002.								
<u>Cerro Colorado, Chile</u>									
	Material mined	('000 tonnes)	17,963	15,027	16,564	16,458	20,332	20,332	17,963
	Ore milled	('000 tonnes)	3,759	3,942	3,916	4,130	4,346	4,346	3,759

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	Average copper grade	(%)	0.97%	1.03%	1.00%	0.96%	0.99%	0.99%	0.97%
	Production								
	Copper cathode	('000 tonnes)	32.5	33.1	32.5	33.0	33.1	33.1	32.5
	Sales								
	Copper cathode	('000 tonnes)	27.2	29.1	39.3	31.5	28.9	28.9	27.2
<u>Antamina, Peru</u>									
	Material mined (100%)	('000 tonnes)	30,235	25,797	25,290	28,353	30,174	30,174	30,235
	Ore milled (100%)	('000 tonnes)	6,794	6,395	6,424	6,697	6,018	6,018	6,794
	Average head grades								
	- Copper	(%)	1.33%	1.41%	1.32%	1.09%	1.17%	1.17%	1.33%
	- Zinc	(%)	1.28%	1.15%	1.54%	1.97%	2.17%	2.17%	1.28%
	Production								
	Payable copper	('000 tonnes)	25.7	26.4	23.6	21.2	16.9	16.9	25.7
	Payable zinc	(tonnes)	18,189	15,424	20,519	28,553	27,933	27,933	18,189
	Payable silver	('000 ounces)	536	557	617	517	435	435	536
	Payable molybdenum	('000 tonnes)	0.09	0.11	0.11	0.02	0.03	0.03	0.09
	Sales								
	Payable copper	('000 tonnes)	30.6	25.8	22.4	21.2	18.6	18.6	30.6
	Payable zinc	(tonnes)	19,184	14,407	15,400	31,034	26,781	26,781	19,184
	Payable silver	('000 ounces)	590	530	575	435	420	420	590
	Payable molybdenum	('000 tonnes)	0.02	0.17	0.10	0.10	0.01	0.01	0.02
<u>Alumbraera, Argentina</u>									
<u>(a)</u>									
			29,356	28,730	26,400	-	-	-	29,356

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	Material mined (100%)	('000 tonnes)							
	Ore milled (100%)	('000 tonnes)	8,034	8,703	8,376	-	-	-	8,034
	Average head grades								
	- Copper	(%)	0.62%	0.69%	0.54%	-	-	-	0.62%
	- Gold	(g/t)	0.8	0.9	0.7	-	-	-	0.8
	Production								
	Payable copper	('000 tonnes)	11.1	13.4	9.9	-	-	-	11.1
	Payable gold	(fine ounces)	35,935	42,594	30,730	-	-	-	35,935
	Payable gold - dore	(fine ounces)	3,344	4,346	4,354	-	-	-	3,344
	Payable silver	('000 ounces)	53	72	75	-	-	-	53
	Sales								
	Payable copper	('000 tonnes)	10.3	13.3	10.8	-	-	-	10.3
	Payable gold	(fine ounces)	33,957	42,381	33,438	-	-	-	33,957
	Payable gold - dore	(fine ounces)	3,082	4,409	4,159	-	-	-	3,082
	Payable silver	('000 ounces)	53	72	75	-	-	-	53
	(a) BHP Billiton announced the sale of its interest in Alumbrera in March 2003.								
	Participation in the joint venture ceased on 2nd April 2003.								
	<u>Highland Valley, Canada</u>								
	Material mined (100%)	('000 tonnes)	20,455	18,682	16,642	18,186	16,892	16,892	20,455
	Ore milled (100%)	('000 tonnes)	12,941	12,924	11,602	12,565	12,261	12,261	12,941
	Average copper grade	(%)	0.40%	0.39%	0.40%	0.39%	0.40%	0.40%	0.40%
	Production								

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	Payable copper	('000 tonnes)	14.9	14.3	13.2	13.8	14.1	14.1	14.9
	Payable molybdenum	('000 tonnes)	0.22	0.25	0.26	0.28	0.30	0.30	0.22
	Payable silver	('000 ounces)	162	159	140	143	160	160	162
	Payable gold concentrate	(fine ounces)	1,314	1,230	1,114	1,007	1,025	1,025	1,314
	Sales								
	Payable copper	('000 tonnes)	14.4	17.5	10.0	10.7	16.7	16.7	14.4
	Payable molybdenum	('000 tonnes)	0.19	0.22	0.26	0.23	0.28	0.28	0.19
	Payable silver	('000 ounces)	153	189	106	116	177	177	153
	Payable gold concentrate	(fine ounces)	1,240	1,644	843	793	1,505	1,505	1,240
<u>Cannington, Australia</u>									
	Material mined	('000 tonnes)	631	573	601	588	637	637	631
	Ore milled	('000 tonnes)	599	564	589	560	589	589	599
	Average head grades								
	- Silver	(g/t)	564	535	550	525	564	564	564
	- Lead	(%)	11.7%	11.9%	11.8%	12.1%	11.5%	11.5%	11.7%
	- Zinc	(%)	4.3%	4.3%	4.3%	5.3%	4.0%	4.0%	4.3%
	Production								
	Payable silver	('000 ounces)	9,612	8,326	8,773	8,161	9,177	9,177	9,612
	Payable lead	(tonnes)	61,676	57,651	58,711	59,389	59,364	59,364	61,676
	Payable zinc	(tonnes)	15,182	14,721	15,480	18,479	14,850	14,850	15,182
	Sales								
	Payable silver	('000 ounces)	9,401	9,081	8,956	8,412	6,765	6,765	9,401
	Payable lead	(tonnes)	59,856	62,735	57,961	58,742	43,953	43,953	59,856
	Payable zinc	(tonnes)	12,077	14,849	18,056	13,288	16,223	16,223	12,077
<u>Selbaie, Canada</u>									

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	Ore milled	('000 tonnes)	1,049	999	919	982	858	858	1,049
	Average head grades								
	- Zinc	(%)	1.37%	1.09%	1.11%	1.18%	1.13%	1.13%	1.37%
	- Copper	(%)	0.33%	0.28%	0.25%	0.24%	0.25%	0.25%	0.33%
	- Gold	(g/t)	0.23	0.25	0.23	0.23	0.22	0.22	0.23
	- Silver	(g/t)	35.10	22.75	22.15	20.62	22.38	22.38	35.10
	Production								
	Payable zinc	(tonnes)	9,840	6,540	6,421	7,364	6,311	6,311	9,840
	Payable copper	(tonnes)	2,789	2,111	1,654	1,768	1,606	1,606	2,789
	Payable gold concentrate	(ounces)	4,486	5,069	4,146	4,081	3,129	3,129	4,486
	Payable silver	('000 ounces)	593	369	279	284	263	263	593
	Sales								
	Payable zinc	(tonnes)	9,861	7,245	6,649	6,812	6,209	6,209	9,861
	Payable copper	(tonnes)	2,823	2,107	2,751	1,612	1,918	1,918	2,823
	Payable gold concentrate	(ounces)	5,932	3,082	5,508	4,280	4,384	4,384	5,932
	Payable silver	('000 ounces)	527	478	444	355	292	292	527
	<u>Pering. South Africa (a)</u>								
	Ore milled	('000 tonnes)	320	288	151	-	-	-	320
	Average head grades								
	- Zinc	(%)	2.21%	3.34%	3.47%	-	-	-	2.21%
	- Lead	(%)	0.66%	0.40%	0.33%	-	-	-	0.66%
	Production								
	Payable zinc	(tonnes)	5,331	7,430	4,335	-	-	-	5,331
	Payable lead	(tonnes)	1,567	694	354	-	-	-	1,567
	Sales								
	Payable zinc	(tonnes)	3,701	6,179	5,343	4,466	-	-	3,701
	Payable lead	(tonnes)	1,367	1,327	995	117	-	-	1,367

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	(a) Production ceased, ahead of mine closure, in February 2003.								
<b>Pinto Valley, USA</b>									
	Production								
	Copper cathode (SXEW)	('000 tonnes)	2.8	2.7	2.5	2.6	2.5	2.5	2.8
	Sales								
	Copper cathode (SXEW)	('000 tonnes)	2.7	2.6	2.6	2.6	2.5	2.5	2.7
<b>PRODUCTION AND SHIPMENT REPORT</b>									
			QUARTER ENDED					QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
			2002	2002	2003	2003	2003	2003	2002
<b>CARBON STEEL MATERIALS</b>									
BHP Billiton attributable production and sales unless otherwise stated.									
	('000 tonnes)								
<b>IRON ORE (a)</b>									
<b>Pilbara, Australia</b>									
	Production								
	Mt Newman Joint Venture		5,486	5,287	4,964	6,221	6,639	6,639	5,486
	Goldsworthy Joint Venture (b)		1,891	1,808	1,497	1,497	1,633	1,633	1,891
	Area C Joint Venture (c)		-	-	-	19	341	341	-
	Yandi Joint Venture		7,796	8,187	7,452	8,353	8,679	8,679	7,796
	Jimblebar		1,433	1,186	1,371	1,428	1,622	1,622	1,433
	Total (BHP Billiton share)		16,606	16,468	15,284	17,518	18,914	18,914	16,606
	Total production (100%)		19,284	19,165	17,739	20,359	21,965	21,965	19,284
	Shipments								
	Lump		4,335	4,290	4,352	4,193	4,898	4,898	4,335

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	Fines		11,842	13,896	12,144	13,187	13,334	13,334	11,842
	Total (BHP Billiton share)		16,177	18,186	16,496	17,380	18,232	18,232	16,177
	Total shipments (100%)		19,033	21,396	19,407	20,448	21,450	21,450	19,033
	(a) Iron ore production and shipments are reported on a wet tonnes basis.								
	(b) Includes bulk sample production from Area C prior to May 2003.								
	(c) Mining commenced in May 2003.								
<u>Samarco, Brazil</u>									
	Production		2,022	1,979	1,953	1,902	2,008	2,008	2,022
	Shipments		2,034	2,004	2,049	2,153	2,013	2,013	2,034
METALLURGICAL COAL (a)									
<u>Queensland, Australia</u>									
	Production								
	<u>BMA</u>								
	Blackwater		1,633	1,603	1,668	1,937	1,578	1,578	1,633
	Goonyella		734	812	1,191	1,075	994	994	734
	Peak Downs		789	757	1,009	1,076	1,004	1,004	789
	Saraji		427	629	599	666	747	747	427
	Norwich Park		573	451	610	527	524	524	573
	South Blackwater		-	-	-	-	-	-	-
	Gregory Joint Venture		496	780	761	488	744	744	496
	BMA total		4,652	5,032	5,838	5,769	5,591	5,591	4,652
<u>BHP Mitsui Coal (b)</u>									
	Riverside		927	400	300	1,014	969	969	927
	South Walker Creek		936	1,072	900	1,019	957	957	936
			1,863	1,472	1,200	2,033	1,926	1,926	1,863

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	BHP Mitsui Coal total								
	Queensland total	6,515	6,504	7,038	7,802	7,517	7,517	6,515	
	Shipments								
	Coking coal	4,165	4,034	4,707	4,395	4,838	4,838	4,165	
	Weak coking coal	1,739	1,503	1,569	1,525	1,617	1,617	1,739	
	Thermal coal	1,022	800	852	943	801	801	1,022	
	Total	6,926	6,337	7,128	6,863	7,256	7,256	6,926	
	(a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.								
	(b) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.								
	<u>Illawarra, Australia</u>								
	Production	2,135	1,886	1,518	1,224	1,582	1,582	2,135	
	Shipments								
	Coking coal	1,515	1,900	1,611	1,571	1,513	1,513	1,515	
	Thermal coal	134	95	242	179	91	91	134	
	Total	1,649	1,995	1,853	1,750	1,604	1,604	1,649	
	MANGANESE ORES								
	<u>South Africa</u>								
	Saleable production (a)	581	560	534	574	600	600	581	
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.								
	<u>Australia</u>								
	Saleable production (a)	514	499	356	484	553	553	514	
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.								
	MANGANESE ALLOYS								
	<u>South Africa</u>								

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	Saleable production (a)		124	125	117	137	93	93	124
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.								
<u>Australia</u>									
	Saleable production (a)		51	65	60	58	54	54	51
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.								
HOT BRIQUETTED IRON									
<u>Boodarie™ Iron, Australia</u>									
	Production		333	414	465	458	496	496	333
	Shipments		202	464	416	487	435	435	202
<b>PRODUCTION AND SHIPMENT REPORT</b>									
			QUARTER ENDED				QUARTER ENDED		
			SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
			2002	2002	2003	2003	2003	2003	2002
<b>DIAMONDS AND SPECIALTY PRODUCTS</b>									
BHP Billiton attributable production and sales unless otherwise stated.									
DIAMONDS									
<u>Ekati™, Canada</u>									
	Ore Processed (100%)	('000 tonnes)	996	1,045	1,087	1,182	1,064	1,064	996
	Production	('000 carats)	954	1,071	1,015	1,300	1,552	1,552	954
<b>PRODUCTION AND SHIPMENT REPORT</b>									
			QUARTER ENDED				QUARTER ENDED		

		SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
		2002	2002	2003	2003	2003	2003	2002
<b>ENERGY COAL</b>								
BHP Billiton attributable production and sales unless otherwise stated.								
('000 tonnes)								
<u>Ingwe, South Africa</u>								
	Production	13,838	13,333	13,256	13,812	13,782	13,782	13,838
	Sales							
	Export	5,648	6,609	5,696	6,339	5,274	5,274	5,648
	Local utility	7,836	7,263	7,160	7,926	8,215	8,215	7,836
	Inland	471	412	340	337	338	338	471
	Total	13,955	14,284	13,196	14,602	13,827	13,827	13,955
<u>New Mexico, USA</u>								
	Production							
	Navajo Coal	1,602	2,154	1,797	2,497	2,262	2,262	1,602
	San Juan Coal (a)	1,198	2,185	1,350	1,380	1,320	1,320	1,198
	Total	2,800	4,339	3,147	3,877	3,582	3,582	2,800
	Sales - local utility	3,546	3,348	3,316	3,643	3,713	3,713	3,546
	(a) Includes production from longwall operations which commenced at San Juan in October 2002.							
<u>Hunter Valley, Australia</u>								
	Production	1,244	1,234	1,922	2,041	1,756	1,756	1,244
	Sales							
	Export	783	881	1,036	1,301	952	952	783
	Inland	366	276	704	1,285	873	873	366
	Total	1,149	1,157	1,740	2,586	1,825	1,825	1,149
<u>Kalimantan, Indonesia</u>								
	Production (a)							
	Petangis (b)	216	29	28	-	-	-	216
	Total	216	29	28	-	-	-	216

	Sales - export		189	49	56	-	-	-	189
(a) Reported on 86.5% basis after allowing for the Indonesian state-owned corporation's 13.5% share of all production.									
(b) Mining operations at Petangis ceased in October 2002.									
<u>Cerrejon Coal, Colombia</u>									
	Production		1,231	1,713	1,382	2,261	2,036	2,036	1,231
	Sales - export		1,246	1,851	1,971	2,247	1,966	1,966	1,246
<b>PRODUCTION AND SHIPMENT REPORT</b>									
			QUARTER ENDED					QUARTER ENDED	
			SEPT	DEC	MARCH	JUNE	SEPT	SEPT	SEPT
			2002	2002	2003	2003	2003	2003	2002
<b>STAINLESS STEEL MATERIALS</b>									
BHP Billiton attributable production and sales unless otherwise stated.									
('000 tonnes)									
<b>NICKEL</b>									
<u>CMSA, Colombia</u>									
	Production		11.7	11.9	11.1	12.2	12.4	12.4	11.7
	Sales		10.5	12.8	10.3	13.5	11.1	11.1	10.5
<u>Yabulu, Australia</u>									
	Production								
	Nickel		7.4	7.5	7.5	8.8	8.2	8.2	7.4
	Cobalt		0.5	0.5	0.4	0.5	0.4	0.4	0.5
	Sales								
	Nickel		7.1	8.3	8.1	9.5	7.8	7.8	7.1
	Cobalt		0.5	0.5	0.5	0.5	0.4	0.4	0.5
<b>FERROCHROME</b>									

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<u>South Africa</u>									
	Saleable production (a)		238	230	263	259	227	227	238
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.								

BHP Billiton Limited ABN 49 004 028 077

BHP Billiton Plc Registration number 3196209

Registered in Australia  
 Registered Office: Level 27, 180 Lonsdale Street Melbourne Victoria  
 3000  
 Telephone +61 1300 554 757 Facsimile +61 3 9609 3015

Registered in England and Wales  
 Registered Office: Neathouse Place London SW1V 1BH United  
 Kingdom  
 Telephone +44 20 7802 4000 Facsimile +44 20 7802 4111

The BHP Billiton Group is headquartered in Australia

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SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

BHP BILLITON

Plc  
 /s/ KAREN WOOD

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Karen Wood  
 Title: Company Secretary  
 Date:

23 October 2003